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D16

Mater	ial designation	(Chemical composition*		
		Elements	% mean	Impurities	% max.
C62300		Fe	3.4	Pb	0.05
		Al	9.4	Sn	0.2
ASTM B150	C62300			Si	0.1
AMS 4635	C62300			Mn	0.25
				Zn	0.25
				Ni	0.45
		Cu	Balance	Others	0.5

* Reference values in % by weight

Properties and typical applications

C62300 is a resistant alloy to wear and corrosion with good mechanical properties. Nuts, bolts, valve guides and stems ... Also used in the marine equipments.

Physical properties at 20°C		Heat treatment		
Density (g/cm3)	7.6 Melting range (°C)		1045-1055	
Young modulus (GPa)	117	Hot working (°C)	900-950	
Thermal expansion coefficient (20-300°C) (10 ⁻⁶ /K)	16	Annealing temperature (°C)*	650-750	
Thermal conductivity (W/m.K)	53	Stress relieving treatment (°C)**	300-400	
Thermal capacity (J/Kg.K)	420	* Annealing treatment of a material leads to reduce hardness and increase its ductility.		
Electrical conductivity (% I.A.C.S.)	12			
		** Stress relieving treatment allows to eliminate to stresses present in the material in ordrer to avoid corrosion cracking.		

Forming		Joining		
Hot forming	Good	Soldering		
Cold forming	Not recommanded	Soft	Not recommanded	
Machinability	50% (CuZn39Pb3 = 100%)	Hard	Fair	
Corrosion resistance		Welding		
The bronzes of aluminum have a high corrosion resistance, in particular in the sea environments.		Gaz welding	Not recommanded	
		Inert gas shielded arc welding	Good	
		Resistance welding	Good	

Mechanical properties according to ASTM - B150					
Condition of	Diamet	er [mm]	Rp0,2 [Mpa]	Rm [Mpa]	A(%)
material	from	to	min.	min.	min.
Drawn and heat treated	6	12	345	620	12
	12	25	305	605	15
	25	50	275	580	15
	50	80	255	525	20

Fabrication range

Available forms:

Do not hesitate to contact us for further information regarding the dimensions, tolerances and metallurgical conditions. Our technical teams are by your side to help you succeed in your projects. <u>info@m-lego.com</u>

Non contractual document - Information given as an indication