



CS 60001 72401 LA FERTE BERNARD cedex
France
Tél : +33 (0)2 43 60 60 65
Fax : +33 (0)2 43 93 55 03
info@m-lego.com

CED

Material designation		Chemical composition*			
CuZn39Pb3		Elements	% mean	Impurities	% max.
		Cu	57.5	Fe	0.3
		Pb	3.25	Sn	0.3
				Ni	0.3
				Si	0.03
				Al	0.05
		Zn	balance	Other	0.2
EN 12164 / EN 12165 / EN 12167	CW614N				
BS 2872-2874	CZ121				
ASTM B455	C38500				
DIN 17660	CuZn39Pb3-2.0401				





* Reference values in % by weight

Properties and typical applications
It is the reference alloy for bar turning (machinability index of 100%). It is also used for stamping parts. Faucets, connections for fluids, automotive equipment, etc.

Physical properties at 20°C		Heat treatment	
Density (g/cm3)	8.5	Melting range (°C)	880-895
Young modulus (GPa)	96	Hot working (°C)	650-800
Thermal expansion coefficient (20-300°C) (10 ⁻⁶ /K)	21	Annealing temperature (°C)*	450-600
Thermal conductivity (W/m.K)	117	Stress relieving treatment (°C)**	250-350
Thermal capacity (J/Kg.K)	377	<i>* Annealing treatment of a material leads to reduce its hardness and increase its ductility.</i>	
Electrical conductivity (% I.A.C.S.)	25	<i>** Stress relieving treatment allows to eliminate the residual stresses present in the material in order to avoid the stress corrosion cracking.</i>	

Forming		Joining	
Hot forming	Excellent	Soldering	
Cold forming	Fair	Soft	Excellent
Machinability	100%	Hard	Good
Corrosion resistance		Welding	
Free-cutting brasses generally have good resistance to corrosion in organic materials and neutral or alkaline compounds. However, they may present a problem of cracking corrosion in an aggressive environment in the presence of internal stresses, but also a risk of dezincification in the presence of hot and acidic water.		Gaz welding	Not recommended
		Inert gas shielded arc welding	Not recommended
		Resistance welding	Not recommended

Mechanical properties according to EN12164						
Condition of material	Diameter [mm]		Rp0,2 [Mpa] min. or max.	Rm [Mpa] min.	A(%) min.	Hardness HB
	from	to				
M	All		As extruded - without specific mechanical properties			
R360	6	80	< 350	360	20	-
H090			-	-	-	90-125
R430	6	40	> 220	430	10	-
H110			-	-	-	110-160
R500	6	14	> 350	500	5	-
H135			-	-	-	> 135

Fabrication range	
Available forms:	   
Do not hesitate to contact us for further information regarding the dimensions, tolerances and metallurgical conditions. Our technical teams are by your side to help you succeed in your projects. info@m-lego.com	